PATENT ABSTRACTS OF JAPAN

(11) Publication number: 07000770 A(43) Date of publication of application: 06.01.1995

(51) Int. Cl **B01D 63/02**

B01D 65/02

(21) Application number: 05145823 (71) Applicant: TOSHIBA CORP (22) Date of filing: 17.06.1993 (72) Inventor: ITO KIYOSHI

(54) HOLLOW-FIBER MEMBRANE FILTER AND ITS CLEANING METHOD

(57) Abstract:

PURPOSE: To obtain a hollow-fiber membrane filter with the differential pressure recovery rate enhanced and the service life prolonged and capable of filtering even a difficult-to-filtrate water.

CONSTITUTION: A filter 11 is divided by a tube plate 5 into a treated water section 6 and a filtration water section 7. A hollow-fiber membrane module 1 formed by bundling many hollow-fiber membranes is suspended from the tube plate 5. The treated water section 6 is divided by a partition plate 10 into an upper section 8 and a lower section 9. A cylinder 3 for protecting the module 1 is fixed to the partition plate 10. A bubble injection nozzle 12 is provided below the cylinder 3. A head tank 13 communicating with the upper section 8 and having a head difference H from the upper end of

the cylinder 3 to about 1/2 of the length of the membrane 1 is furnished.

COPYRIGHT: (C)1995,JPO

